



US009197790B2

(12) **United States Patent**
Chou et al.

(10) **Patent No.:** **US 9,197,790 B2**
(45) **Date of Patent:** ***Nov. 24, 2015**

(54) **OPTICAL SCANNING PROJECTION MODULE**

(56) **References Cited**

(71) Applicant: **INDUSTRIAL TECHNOLOGY RESEARCH INSTITUTE**, Hsinchu (TW)

7,306,339 B2 12/2007 Kaufman et al.
7,377,656 B2 5/2008 Nojima et al.

(Continued)

(72) Inventors: **Ming-Chieh Chou**, Tainan (TW); **Han-Wei Su**, Tainan (TW); **Yao-Hui Lee**, Tainan (TW); **Yu-Jen Wang**, Tainan (TW)

FOREIGN PATENT DOCUMENTS

CN 101263422 A 9/2008
CN 101561619 A 10/2009

(Continued)

(73) Assignee: **INDUSTRIAL TECHNOLOGY RESEARCH INSTITUTE**, Hsinchu (TW)

OTHER PUBLICATIONS

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 314 days.

Jongbaeg Kim et al., "Monolithic 2-D Scanning Mirror using Self-Aligned Angular Vertical Comb Drives", IEEE Photonics Technology Letters, vol. 17, No. 11, Nov. 2005, pp. 2307-2309.

(Continued)

This patent is subject to a terminal disclaimer.

(21) Appl. No.: **13/733,444**

Primary Examiner — Tony Ko

(22) Filed: **Jan. 3, 2013**

(74) *Attorney, Agent, or Firm* — Rabin & Berdo, P.C.

(65) **Prior Publication Data**
US 2013/0181109 A1 Jul. 18, 2013

(57) **ABSTRACT**

(30) **Foreign Application Priority Data**

Jan. 13, 2012 (TW) 101101366 A
Oct. 24, 2012 (TW) 101139367 A

An optical scanning projection module includes a scanning light component including a plurality of sub light sources and at least one light-splitting element, a main light reflective element, a scanning element and a photosensitive element. Sub light beams of the sub light sources are converged to form a main light beam. One of the sub light beams travels to the light-delivering element to form a partial reflective light beam and a partial penetrating light beam. With a scanning manner, the partial reflective light beam or the partial penetrating light beam is reflected by the scanning element to be an inspection light, and the main light beam is reflected by the scanning element to be a projection light. The photosensitive element outputs a sensing signal according to the inspection light. Thus, the optical scanning projection module controls the operation of the scanning light component according to the sensing signal.

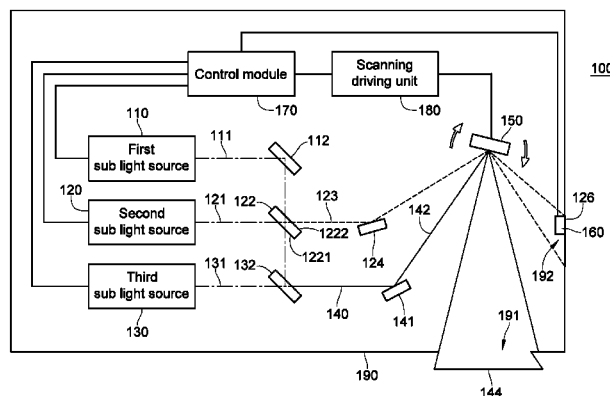
(51) **Int. Cl.**
H04N 3/00 (2006.01)
H04N 9/31 (2006.01)

(52) **U.S. Cl.**
CPC **H04N 3/00** (2013.01); **H04N 9/317** (2013.01); **H04N 9/3129** (2013.01); **H04N 9/3194** (2013.01)

(58) **Field of Classification Search**
CPC H04N 9/3129; H04N 3/00; H04N 9/317; H04N 9/3194

See application file for complete search history.

30 Claims, 10 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

7,497,578	B2	3/2009	Wood	
7,508,496	B2	3/2009	Mettenleiter et al.	
7,550,713	B2	6/2009	Gibson et al.	
7,628,327	B2	12/2009	Winkler et al.	
7,956,858	B2	6/2011	Sprague et al.	
2005/0007562	A1	1/2005	Seki et al.	
2007/0291051	A1	12/2007	Brown et al.	
2008/0317077	A1	12/2008	Hoving et al.	
2009/0161705	A1	6/2009	Almorici et al.	
2009/0212203	A1	8/2009	Gibson et al.	
2010/0033691	A1	2/2010	Hung et al.	
2010/0053591	A1 *	3/2010	Gibson et al.	356/3.09
2010/0149073	A1	6/2010	Chaum et al.	
2010/0195058	A1 *	8/2010	Ritz	353/31
2011/0018986	A1	1/2011	Sprague et al.	
2011/0025930	A1	2/2011	Sprague et al.	
2011/0025983	A1	2/2011	Sprague et al.	

FOREIGN PATENT DOCUMENTS

CN	102012614	A	4/2011
JP	2010044204	A	2/2010

TW	I240090	B	9/2005
TW	200832040	A	8/2008
TW	201226973	A	7/2012
WO	WO-2009031094	A1	3/2009
WO	WO-2011148498	A1	12/2011

OTHER PUBLICATIONS

Arda D. Yalcinkaya et al., "Two-Axis Electromagnetic Microscanner for High Resolution Displays", Journal of Microelectromechanical Systems, vol. 15, No. 4, Aug. 2006, pp. 786-794.

Chang-Hyeon Ji et al., "Electromagnetic Two-Dimensional Scanner Using Radial Magnetic Field", Journal of Microelectromechanical Systems, vol. 16, No. 4, Aug. 2007, pp. 989-996.

Wyatt O. Davis et al., "MEMS-Based Pico Projector Display", 2008 IEEE/LEOS International Conference on Optical MEMs and Nanophotonics, Aug. 11-14, 2008, pp. 31-32.

Taiwan Patent Office, Notice of Allowance issued on Jun. 24, 2015.

China Patent Office, Office Action issued on Oct. 20, 2014.

* cited by examiner

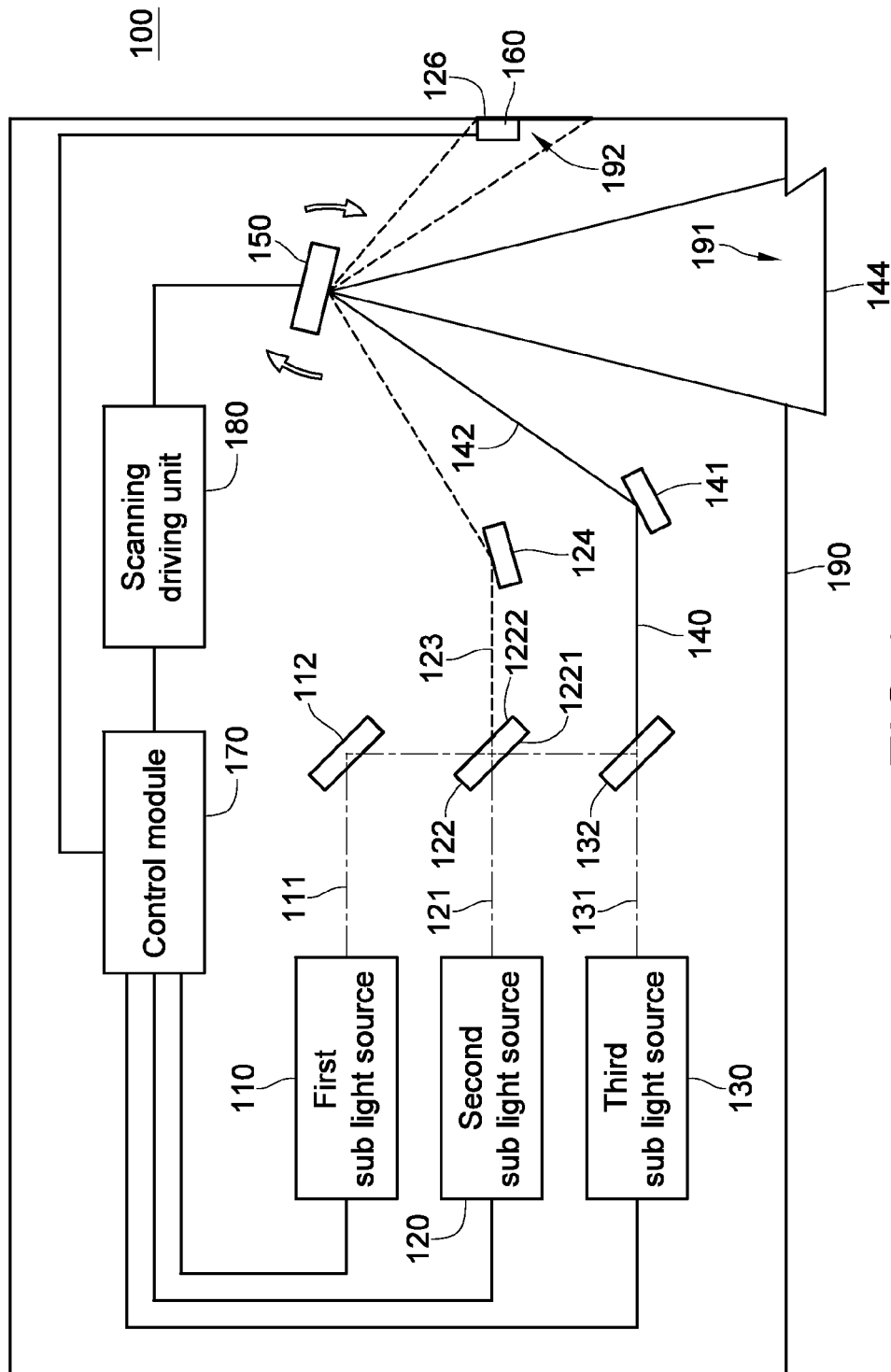


FIG.1

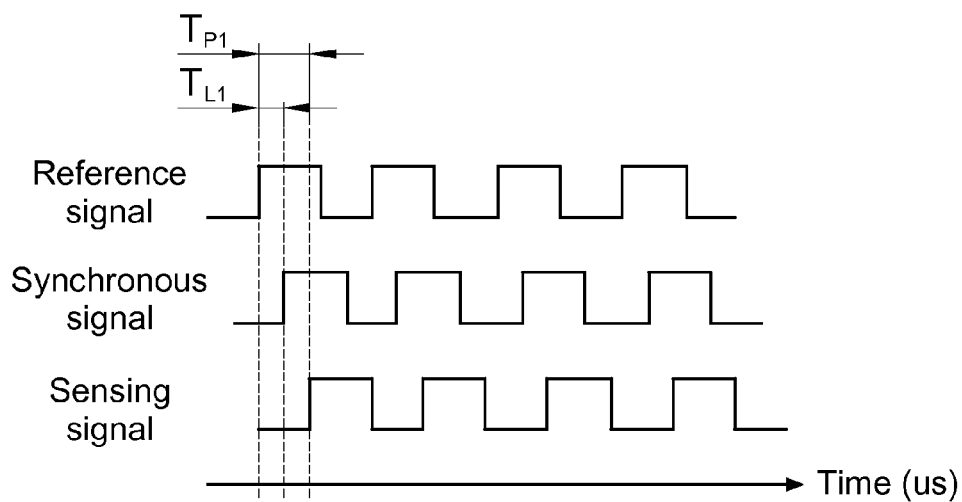


FIG. 2A

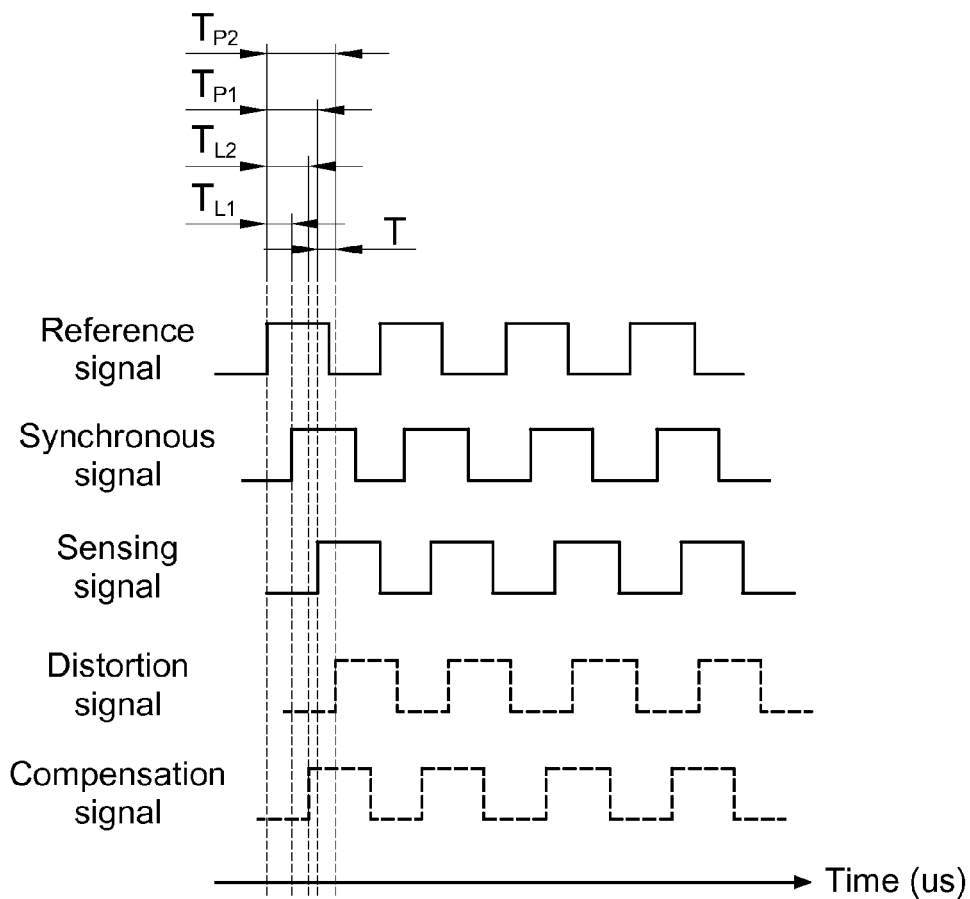


FIG. 2B

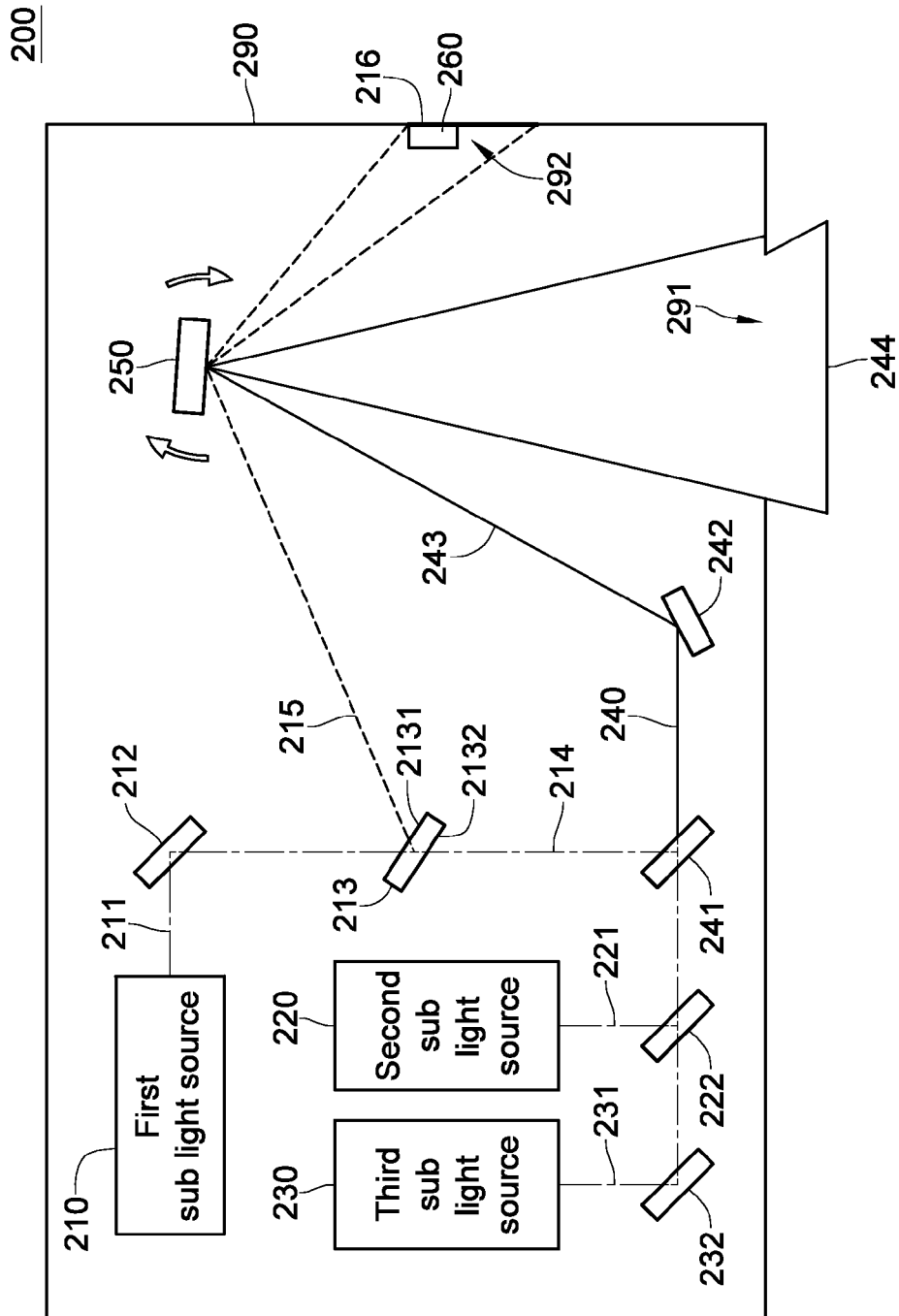


FIG.3

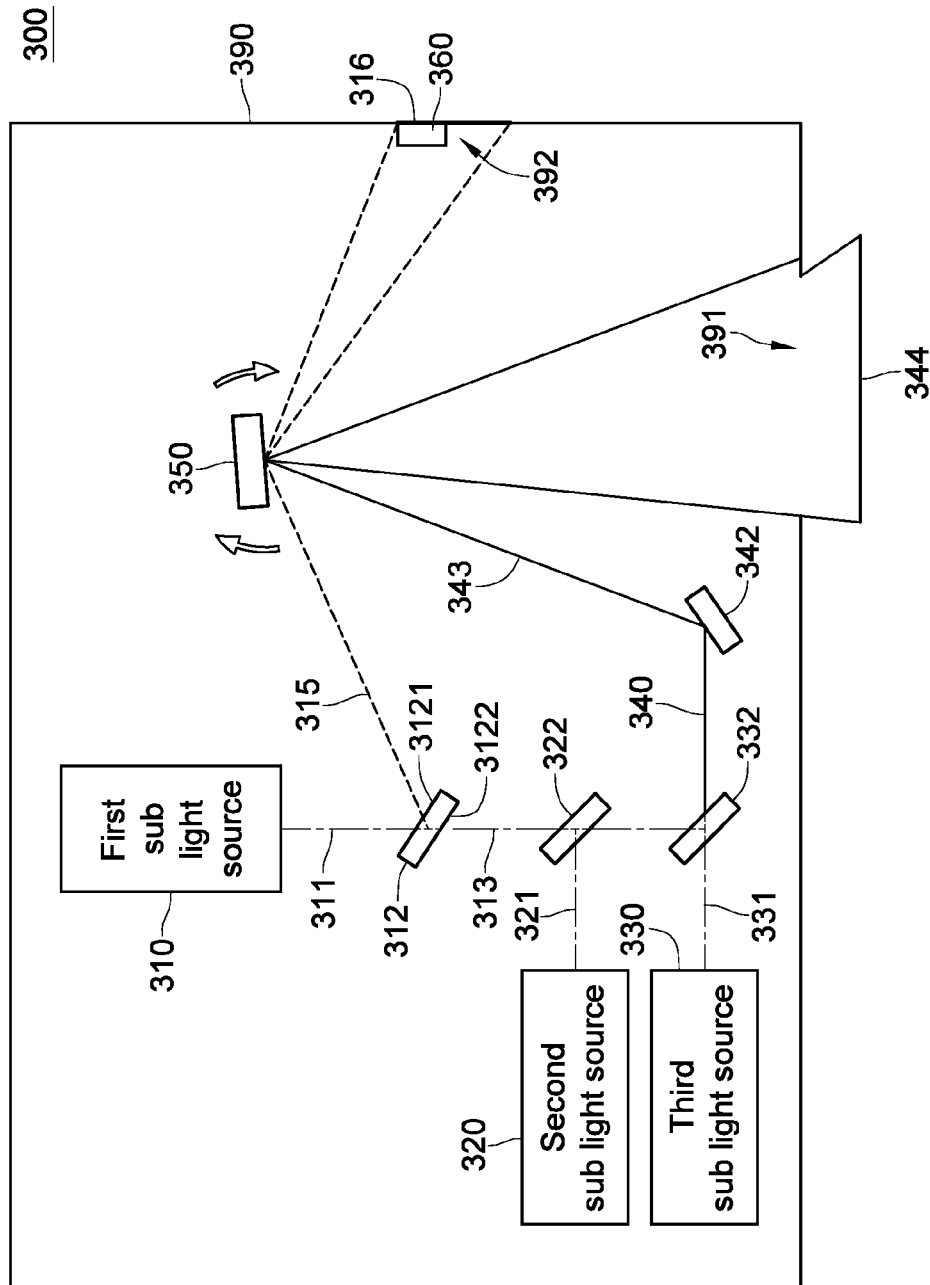


FIG.4

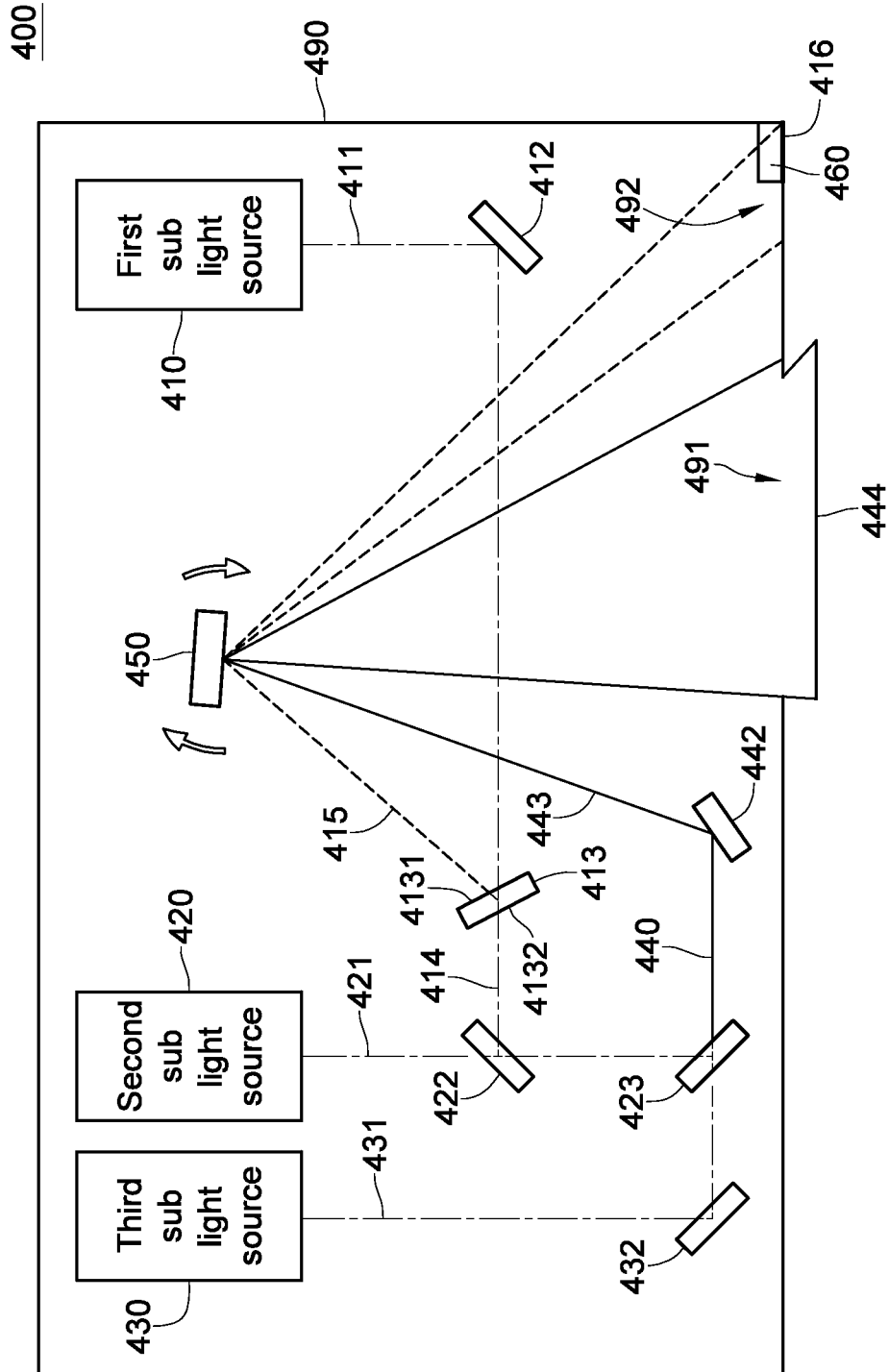


FIG.5

500

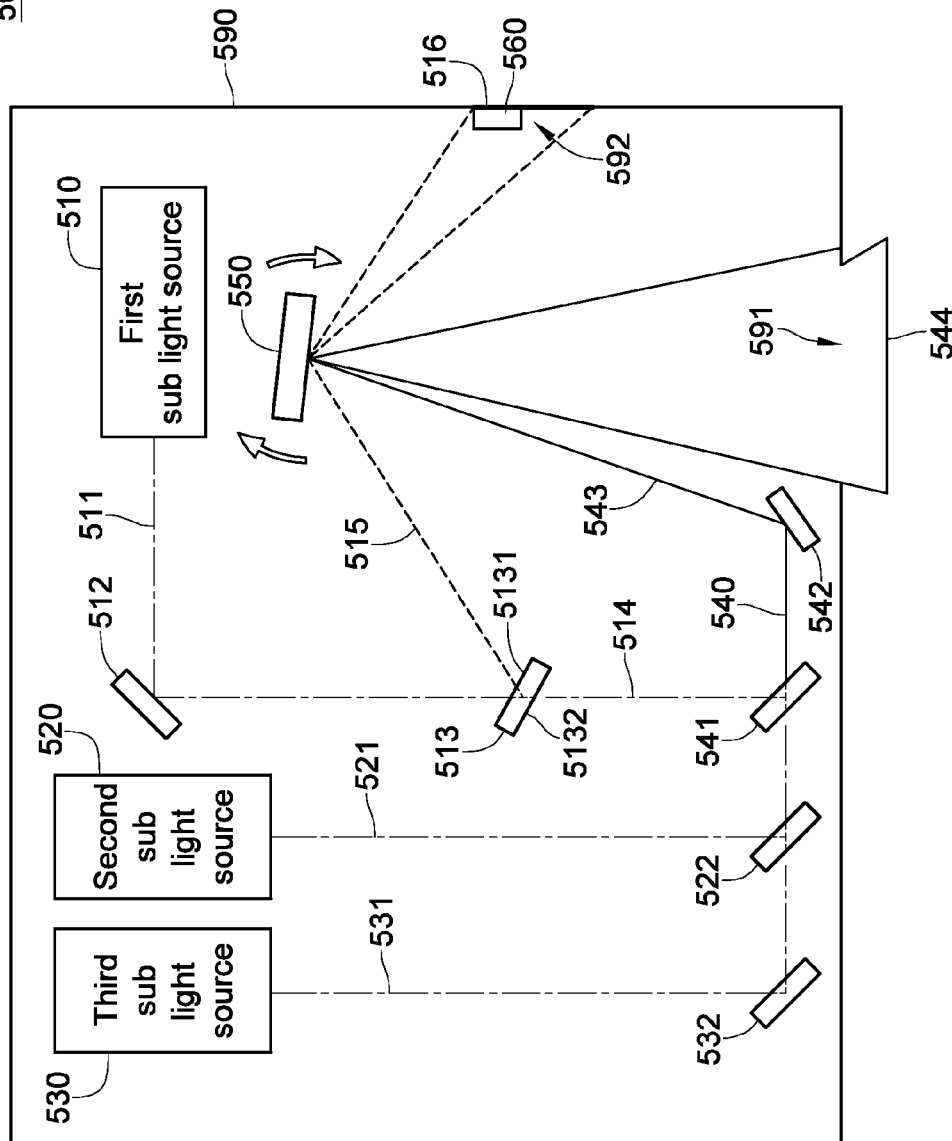


FIG.6

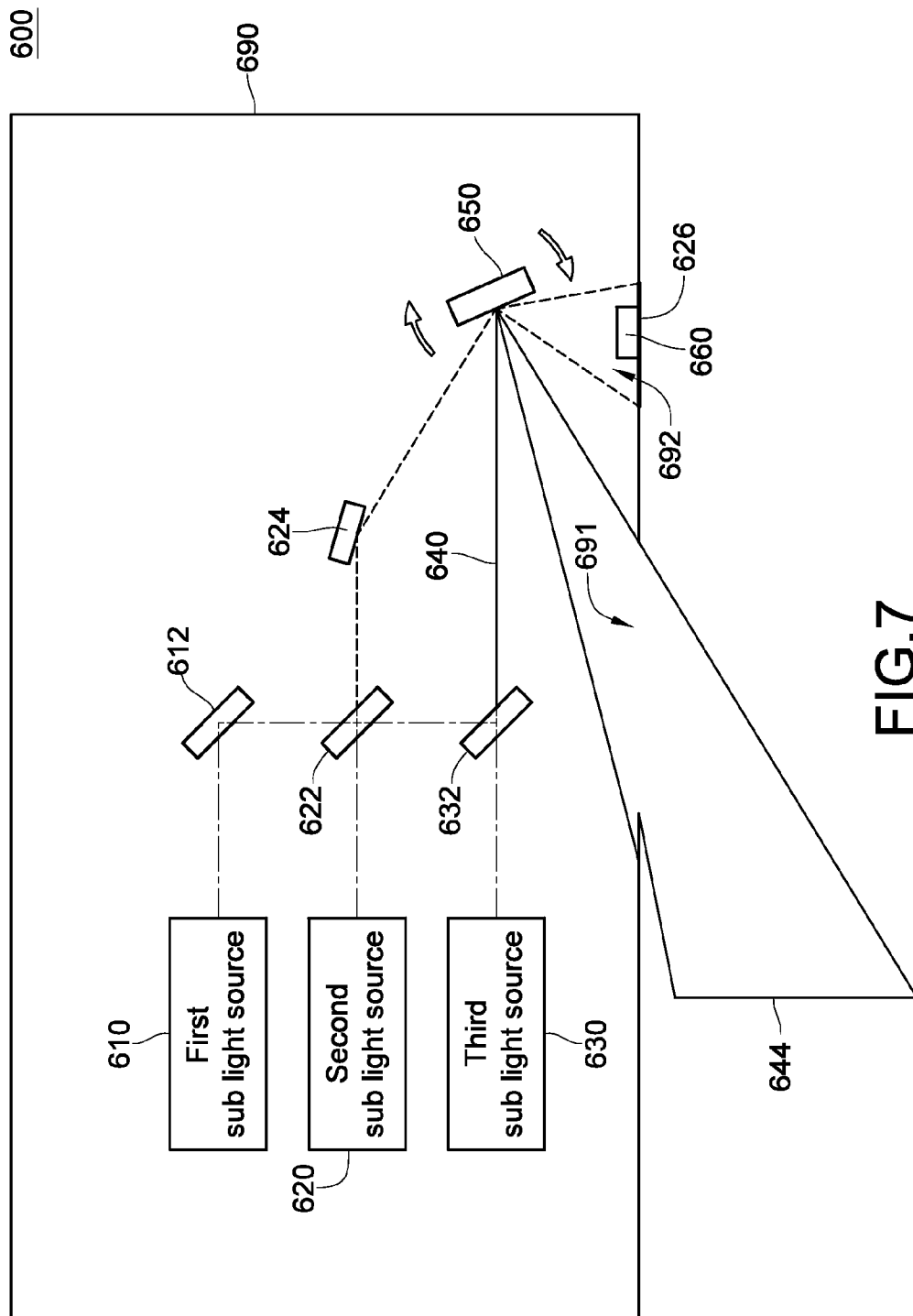


FIG. 7

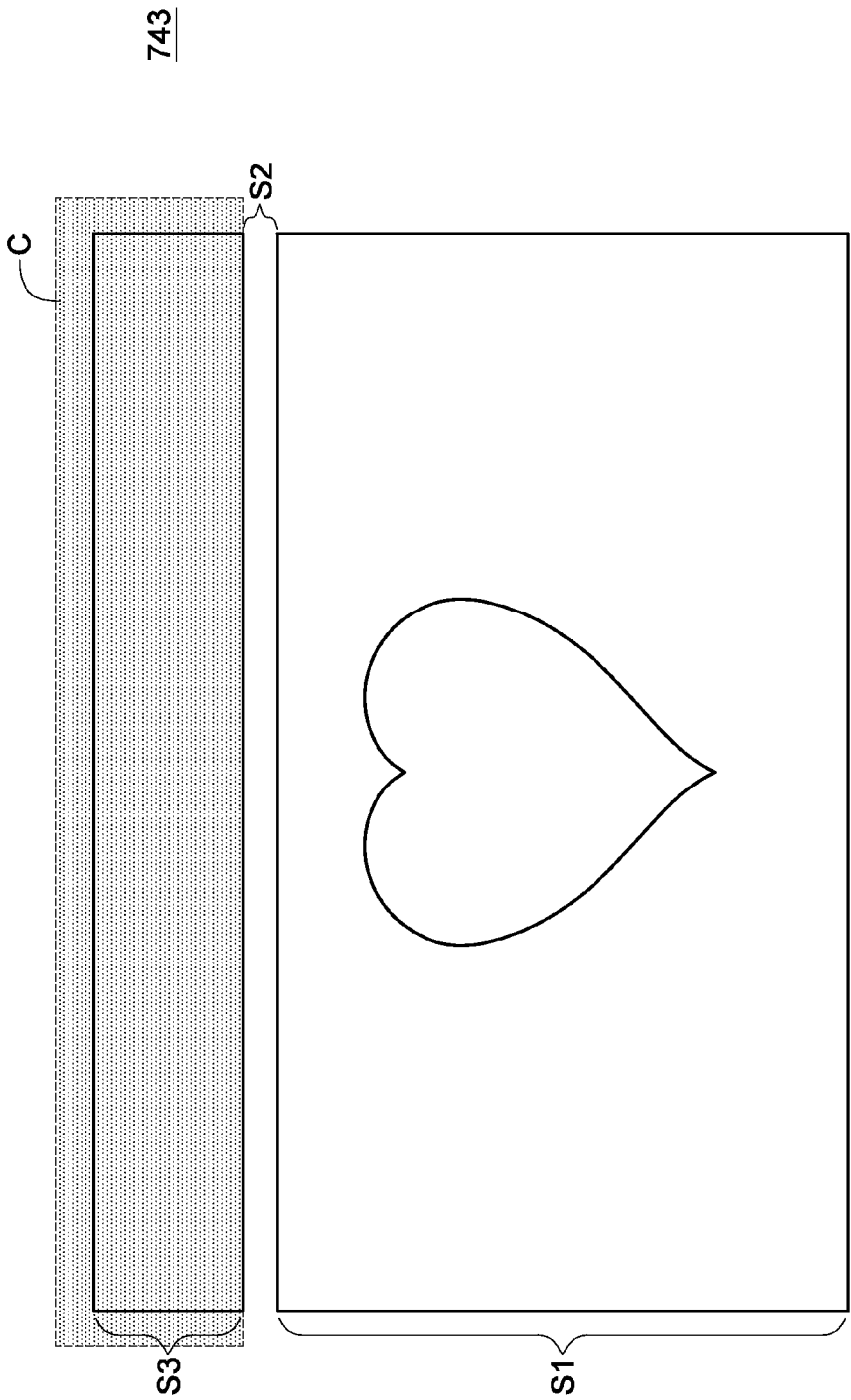


FIG. 8

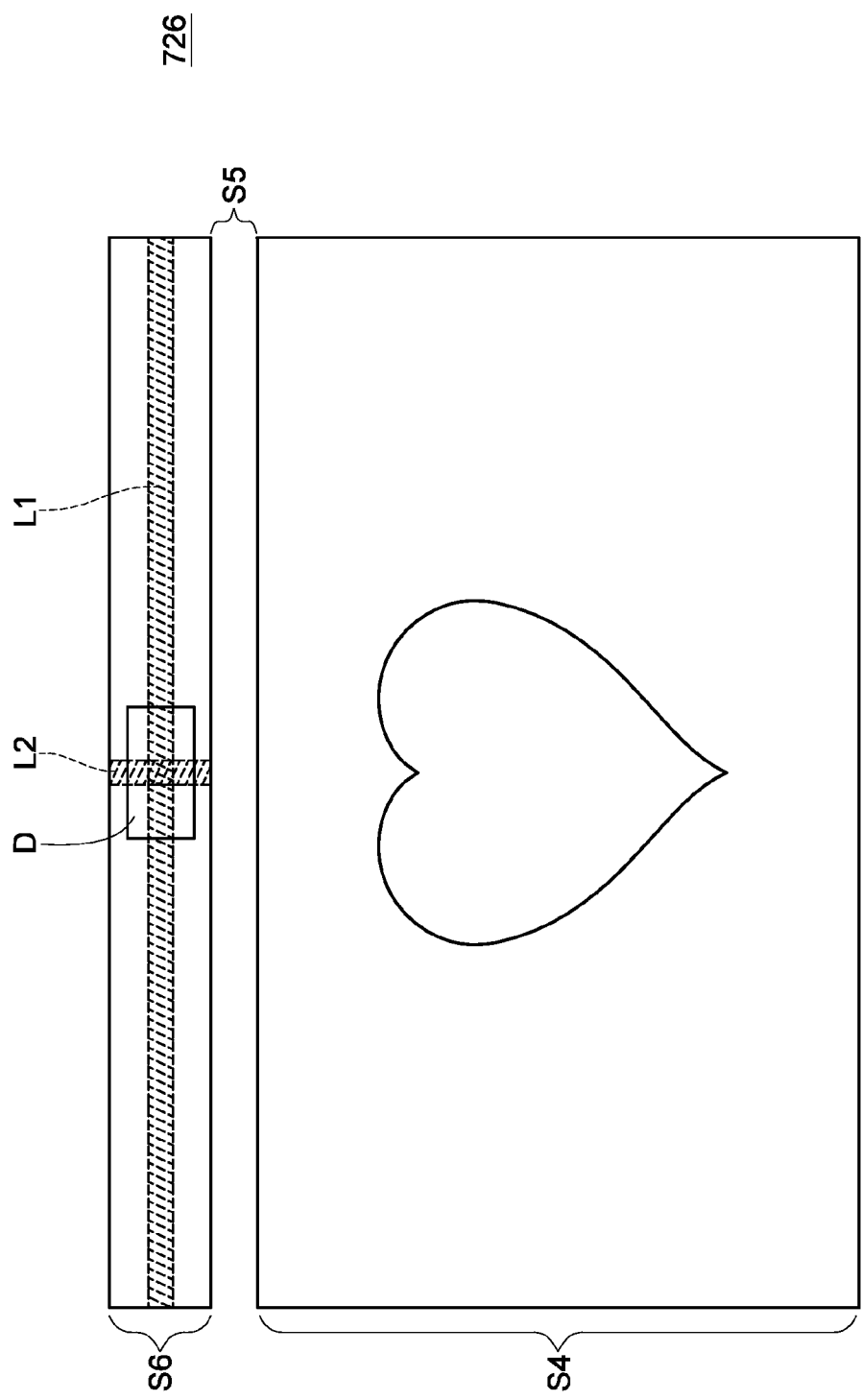


FIG.9

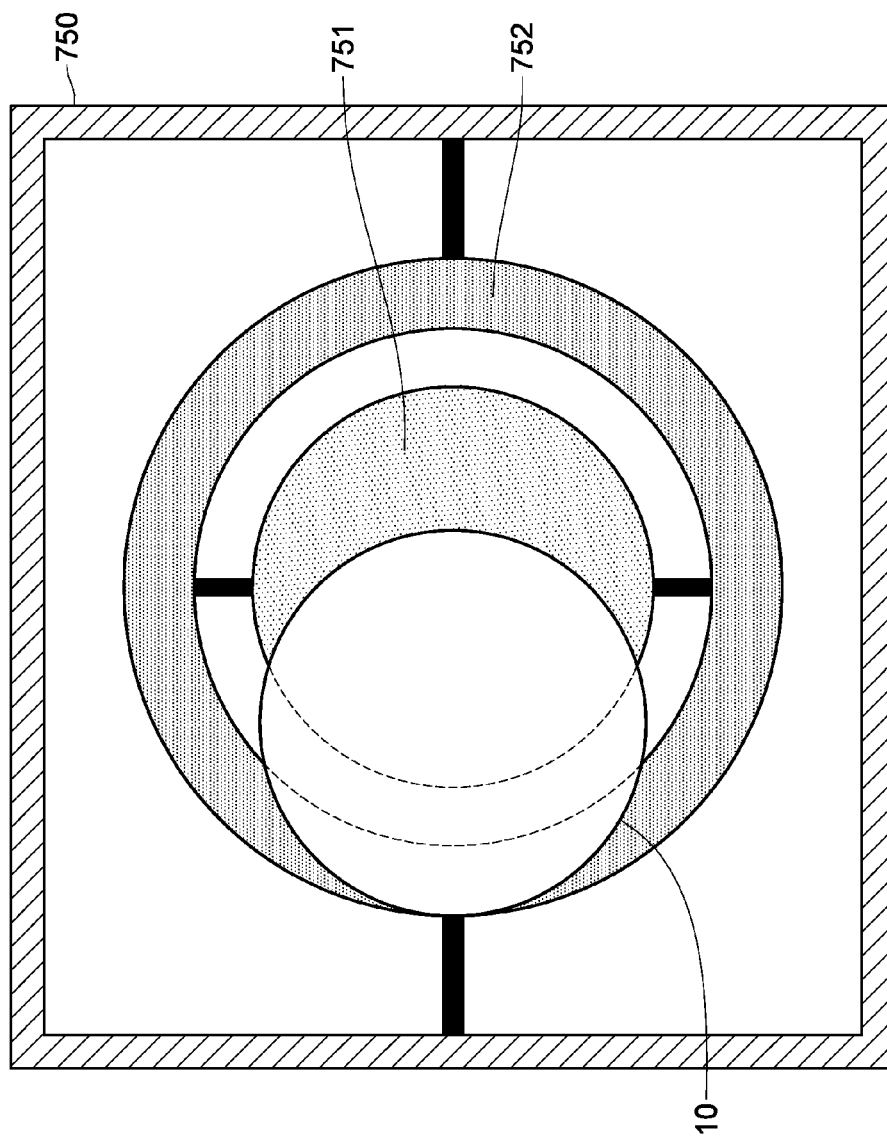


FIG.10

1

OPTICAL SCANNING PROJECTION MODULE

CROSS-REFERENCE TO RELATED APPLICATIONS

This non-provisional application claims priority under 35 U.S.C. §119(a) on Patent Application No. 101101366 filed in Taiwan, R.O.C. on Jan. 13, 2012 and Patent Application No. 101139367 filed in Taiwan, R.O.C. on Oct. 24, 2012, the entire contents of which are hereby incorporated by reference.

BACKGROUND

1. Technical Field

The present disclosure relates to an optical scanning projection module.

2. Related Art

Currently, the micro-projection system technique may be classified into two categories. The first category is a laser scanning projection technique using laser light as a light source, and the second category is a digital light process (DLP) technique or a liquid crystal on silicon (LCoS) technique and uses a Light Emitting Diode (LED) as a light source.

The laser light has a wider color gamut and better color saturation, so the micro-projection system (hereinafter named by the laser scanning projection system) employing a laser as the light source is capable of projecting brighter and more colorful frames. Furthermore, as the laser light has high brightness, good directivity, and may be projected on any plane, the complicated focus lens set is not required when the laser is used as the light source. Accordingly, the structure of the laser scanning projection system can be simplified, and the laser scanning projection system is minimized and may be installed in an electronic device easily.

Since the laser is a high-power light source, it is required for the laser scanning projection system to strictly conform the laser safety standard. Generally, the laser scanning projection system meets the laser safety standard in normal operation. However, when the scanning element (i.e. the micro-mirror) is faulty and cannot control the laser light to form a frame, a single light spot having high brightness is formed and is hazardous to the viewer's eyes. Moreover, the rotation amplitude of the laser scanning projection system associates with the incident light power. During the laser scanning projection system performing the dynamic projection, the content of the frames to be projected changes quickly, so the power of the laser light is changed with the content. Herein, the temperature of the scanning element changes quickly, and so does the rotation amplitude of the scanning element. This causes two adjacent scanned frames cannot be matched. As a result, the image distortion and the frame blur are caused.

SUMMARY

The disclosure relates to an optical scanning projection module including a scanning light component, a main light reflective element, a scanning element and a photosensitive element.

The scanning light component includes a plurality of sub light sources and at least one light-splitting element. Sub light beams of the sub light sources are converged to form a main light beam. One of the sub light beams travels to the at least one light-splitting element to form a partial transmissive light

2

and a partial reflected light. The main light reflective element reflects the main light beam to the scanning element. With a scanning manner, the main light beam is reflected by the scanning element to be a projection light, and one of the partial transmissive light and the partial reflected light is reflected by the scanning element to be an inspection light. The photosensitive element receives the inspection light to output a sensing signal. The optical scanning projection module controls the scanning light component according to the sensing signal.

The disclosure relates to an optical scanning projection module including a scanning light component, an inspection light reflective element, a scanning element and a photosensitive element. With a scanning manner, a main light beam is reflected by the scanning element to be a projection light, and one of a partial transmissive light and a partial reflected light is reflected by the scanning element to be an inspection light. The scanning light component includes a plurality of sub light sources and at least one light-splitting element. Sub light beams of the sub light sources are converged to form the main light beam. One of the sub light beams travels to the at least one light-splitting element to form the partial transmissive light and the partial reflected light. The inspection light reflective element reflects one of the partial transmissive light and the partial reflected light which are from the light-splitting element, to the scanning element. The photosensitive element receives the inspection light to output a sensing signal. The optical scanning projection module controls the scanning light component according to the sensing signal.

BRIEF DESCRIPTION OF THE DRAWINGS

The disclosure will become more fully understood from the detailed description given herein below for illustration only, and thus are not limitative of the disclosure, and wherein:

FIG. 1 is a structural diagram of an optical scanning projection module according to one embodiment of the disclosure;

FIG. 2A is a sequence diagram of the signals received by a control module when the scanning element of FIG. 1 operates normally;

FIG. 2B is a sequence diagram of the signals received by a control module when the scanning element of FIG. 1 operates abnormally;

FIG. 3 is a structural diagram of an optical scanning projection module according to one embodiment of the disclosure;

FIG. 4 is a structural diagram of an optical scanning projection module according to one embodiment of the disclosure;

FIG. 5 is a structural diagram of an optical scanning projection module according to one embodiment of the disclosure;

FIG. 6 is a structural diagram of an optical scanning projection module according to one embodiment of the disclosure;

FIG. 7 is a structural diagram of an optical scanning projection module according to one embodiment of the disclosure;

FIG. 8 is a schematic diagram of the projection frame formed by the optical scanning projection module of the disclosure;

FIG. 9 is a schematic diagram of the inspection frame formed by the optical scanning projection module of the disclosure; and

FIG. 10 is a schematic diagram of the scanning element, which the partial reflected light or the partial transmissive light is projected on, of the disclosure.

DETAILED DESCRIPTION

The detailed features and advantages of the disclosure are described below in great detail through the following embodiments, the content of which is sufficient for those of ordinary skill in the art to understand the technical content of the disclosure and to implement the disclosure accordingly. Based upon the content of the specification, the claims, and the drawings, those of ordinary skill in the art can easily understand the relevant objectives and advantages of the disclosure.

The optical scanning projection module provided by the disclosure can be applied to a mobile projection device, for example, a mobile phone, a PDA or a tablet. FIG. 1 is taken as an example to describe the constitution in the aspect of hardware, and the operation relation in the aspect of software, in the optical scanning projection module of the disclosure.

The optical scanning projection module 100 includes a scanning light component, an inspection light reflective element 124, a main light reflective element 141, a scanning element 150 and a photosensitive element 160. The scanning light component includes a plurality of sub light sources and at least one light-splitting element. It is an example for the description purpose to take a first sub light source 110, a second sub light source 120, a third sub light source 130 and a first light-splitting element 122.

Sub light beams emitted by the sub light sources are converged to form a main light beam 140. The main light reflective element 141 reflects the main light beam 140 to the scanning element 150. One of the sub light beams travels to the first light-splitting element 122 to form a partial transmissive light and a partial reflected light. The inspection light reflective element 124 reflects one of the partial transmissive light and the partial reflected light to the scanning element 150. With a scanning manner, the main light beam 140 is reflected by the scanning element 150 to be a projection light, and one of the partial transmissive light and the partial reflected light is reflected by the scanning element 150 to be an inspection light. The photosensitive element 160 receives the inspection light to output a sensing signal. The optical scanning projection module 100 controls the operation of the scanning light component according to the sensing signal.

Specifically, the optical scanning projection module further includes a control module 170 and a scanning driving unit 180, thereby controlling the operation of the scanning light component according to the sensing signal generated by the photosensitive element 160. The photosensitive element 160 electronically connects to the control module 170. The control module 170 electronically connects to every sub light source and the scanning driving unit 180 respectively. The scanning driving unit 180 electronically connects to the scanning element 150.

To describe the control method used by the disclosure, the operation among the photosensitive element 160, the control module 170 and the scanning driving unit 180 in FIG. 1 refers to FIG. 2A and FIG. 2B. The control module 170 controls the scanning driving unit 180 according to a reference signal. The scanning driving unit 180 drives the scanning element 150 according to the reference signal. The control module 170 controls the scanning light component according to a synchronous signal. The control module 170 updates the output time of the synchronous signal according to the time differ-

ences among the sensing signal, the previous synchronous signal and the reference signal.

Specifically, the optical scanning projection module 100 has a constant default time difference T_{L1} between the synchronous signal and the reference signal, so that the timing which the partial light beam 123 (the partial transmissive light or the partial reflected light) travels to the scanning element 150, and the operation time of the scanning element 150 are synchronous. Images projected by the optical scanning projection module 100 may be clear. For this purpose, the output time of the synchronous signal is preset, and the setting data is stored in the control module 170. Alternately, the setting data is stored in a memory predeterminedly and then is read out by the control module 170. The optical scanning projection module 100 may provide clear images according to the above setting data under the normal operation thereof. The default time difference T_{L1} is the difference between the rising edge of the synchronous signal and the rising edge of the reference signal.

When the optical scanning projection module 100 operates normally, the control module 170 takes the rising edge of the reference signal as a reference point. Herein, there is a time difference T_{P1} between the rising edge of the sensing signal and the reference point, namely the rising edge of the reference signal, and the default time difference T_{L1} between the rising edge of the synchronous signal and the reference point, namely the rising edge of the reference signal. The difference between the time difference T_{P1} and the default time difference T_{L1} is fixed.

When the optical scanning projection module 100 operates abnormally, the rotation amplitude of the scanning element 150 is over a preset range, and then the scanning path of the scanning element 150 misaligns with a preset scanning path. Herein, the time difference between the distortion signal and the sensing signal which is received by the control module 170 when the optical scanning projection module 100 operates normally, is T microseconds and is equal to the value resulted by subtracting the time difference T_{P1} from the time difference T_{P2} . The distortion signal is the sensing signal received by the control module 170 when the projection frame 144 becomes blurred. The time difference T_{P2} is the difference between the rising edge of the distortion signal and the rising edge of the reference signal.

To make the projection frame 144 clear, the control module 170 delays the rising edge of the synchronous signal for T microseconds, namely the value resulted by subtracting time difference T_{L1} from the time difference T_{L2} . Herein, the time difference between the compensation signal and the distortion signal is equal to the time difference between the synchronous signal and the sensing signal which are generated when the optical scanning projection module 100 operates normally. Thus, the projection frame 144 may become clear. The rising edge means the position where a low logic level becomes a high logic level. The time difference T_{L2} is the difference between the rising edge of the compensation signal and the rising edge of the reference signal.

However, the foregoing control method performed among the photosensitive element 160, the control module 170 and the scanning driving unit 180 should not limit the disclosure. Besides, in some embodiments, the partial reflected light or the partial transmissive light can directly travel to the scanning element without the inspection light reflective element. The optical scanning projection module of the disclosure is described as below.

FIG. 1 illustrates a structural diagram of an optical scanning projection module according to one embodiment of the disclosure. The optical scanning projection module 100

5

includes a scanning light component, a main light reflective element **141**, an inspection light reflective element **124**, a scanning element **150**, a photosensitive element **160**, a control module **170** and a scanning driving unit **180**.

The scanning light component includes a first sub light source **110**, a second sub light source **120**, a third sub light source **130**, a first light-splitting element **122**, a second light-splitting element **132** and a sub light reflective element **112**. The first sub light source **110** corresponds to the sub light reflective element **112**. The second sub light source **120** corresponds to the first light-splitting element **122**. The third sub light source **130** corresponds to the second light-splitting element **132**.

The sub light beam **111** emitted by the first sub light source **110**, the sub light beam **121** emitted by the second sub light source **120**, and the sub light beam **131** emitted by the third sub light source **130** are converged through the sub light reflective element **112**, the first light-splitting element **122** and the second light-splitting element **132**, to form a main light beam **140**. The sub light beams **111**, **121** and **131** can be any combination of blue light, green light and red light.

The first light-splitting element **122** includes a reflective surface **1221** and a transmissive surface **1222**. The reflective surface **1221** allows a light beam having a specific wavelength to pass through partially and reflects the light beam partially. The reflective surface **1221** can be a metal layer or a plating reflective layer. The transmissive surface **1222** allows any light beam to pass through. The transmissive surface **1222** can be made of transparent material.

In one embodiment, the transmittance of the light-splitting element **122**, which corresponds to the wavelength of the sub light beam **121**, is smaller than the reflectance of the light-splitting element **122**. The transmittance can be designed according to the required intensity of the inspection light.

The sub light beam **111**, in order, is reflected by the sub light reflective element **112**, passes through the first light-splitting element **122**, is reflected by the second light-splitting element **132**, thereby being converged to form a main light beam **140**. When the sub light beam **121** travels to the first light-splitting element **122**, five percent of the sub light beam **121** passes through the first light-splitting element **122** to form a partial transmissive light, namely the partial light beam **123**. Simultaneously, ninety-five percent of the sub light beam **121** is reflected by the first light-splitting element **122** to form a partial reflected light. Subsequently, the partial reflected light is reflected by the second light-splitting element **132** to be converged to form the main light beam **140**. The sub light beam **131** passes through the second light-splitting element **132** to be converged to form the main light beam **140**.

In another embodiment, the reflectance of the first light-splitting element **122**, which corresponds to the wavelength of the sub light beam **111**, is smaller than the transmittance of the first light-splitting element **122**. The reflectance can be designed according to the required intensity of the inspection light.

When the sub light beam **111** is reflected by the sub light reflective element **112** to the first light-splitting element **122**, five percent of the sub light beam **111** is reflected by the first light-splitting element **122** to form a partial reflected light, namely the partial light beam **123**. Simultaneously, ninety-five percent of the sub light beam **111** passes through the first light-splitting element **122** to form a partial transmissive light. The partial transmissive light is reflected by the second light-splitting element **132** to be converged to form the main light beam **140**. The sub light beam **121**, in order, is reflected by the first light-splitting element **122** and by the second

6

light-splitting element **132** to be converged to form the main light beam **140**. The sub light beam **131** passes through the second light-splitting element **132** to be converged to form the main light beam **140**.

Subsequently, the main light beam **140** is reflected by the first main light reflective element **141** to be the first reflected light **142**. The first reflected light **142** travels to the scanning element **150**. The partial light beam **123** (the partial transmissive light or the partial reflected light) from the first light-splitting element **122** is reflected by the inspection light reflective element **124** to be a second reflected light. The second reflected light travels to the scanning element **150**. With the scanning manner, the second reflected light and the first reflected light **142** are reflected by the scanning element **150** to be an inspection light and a projection light respectively. The inspection light forms an inspection frame **126** by a dot-to-line manner, and the projection light also forms a projection frame **144** by the dot-to-line manner.

The photosensitive element **160** can be disposed where the inspection frame **126** is projected, thereby receiving the inspection light traveling from the scanning element **150** to output a sensing signal to the control module **170**. The control module **170** controls the operation of every sub light source and of the scanning driving unit **180** according to the sensing signal. The control method used by the optical scanning projection module **100** refers to the description in FIG. 2A and FIG. 2B.

FIG. 3 illustrates a structural diagram of an optical scanning projection module according to one embodiment of the disclosure. The optical scanning projection module **200** includes a scanning light component, a main light reflective element **242**, a scanning element **250** and a photosensitive element **260**. The scanning light component includes a first sub light source **210**, a second sub light source **220**, a third sub light source **230**, a first light-splitting element **213**, a second light-splitting element **222**, a third light-splitting element **241**, a first sub light reflective element **212** and a second sub light reflective element **232**. The first sub light source **210** corresponds to the first sub light reflective element **212** and the first light-splitting element **213**. The second sub light source **220** corresponds to the second light-splitting element **222**. The third sub light source **230** corresponds to the second sub light reflective element **232**.

The sub light beam **211** emitted by the first sub light source **210**, the sub light beam **221** emitted by the second sub light source **220**, and the sub light beam **231** emitted by the third sub light source **230** are converged through the first sub light reflective element **212**, the second sub light reflective element **232**, the first light-splitting element **213**, the second light-splitting element **222** and the third light-splitting element **241**, to form the main light beam **240**. The sub light beams **211**, **221** and **231** can be any combination of blue light, green light and red light.

The first light-splitting element **213** has a reflective surface **2131** and a transmissive surface **2132**. The reflective surface **2131** allows a light beam having a specific wavelength to pass through partially, and reflects the light beam partially. The transmissive surface **2132** allows light beams to pass through. In this embodiment, the reflectance of the first light-splitting element **213**, which corresponds to the wavelength of the sub light beam **211**, is smaller than the transmittance of the first light-splitting element **213**. The percentage of the partial transmissive light can be designed according to the required intensity of the inspection light.

The sub light beam **231**, in order, is reflected by the second sub light reflective element **232**, and passes through the second light-splitting element **222** and the third light-splitting

element **241** to be converged to form a main light beam **240**. When the sub light beam **211** is reflected by the first sub light reflective element **212** to the first light-splitting element **213**, five percent of the sub light beam **211** is reflected by the first light-splitting element **213** to be a partial reflected light **215**. Simultaneously, ninety-five percent of the sub light beam **211** passes through the first light-splitting element **213** to be a partial transmissive light **214**. The partial transmissive light **214** is reflected by the third light-splitting element **241** to be converged to form the main light beam **240**. The sub light beam **221**, in order, is reflected by the second light-splitting element **222** and passes through the third light-splitting element **241**, thereby being converged to form the main light beam **240**.

Subsequently, the main light beam **240** is reflected by the main light reflective element **242** to be a first reflected light **243**. The first reflected light **243** travels to the scanning element **250**. The partial reflected light **215** directly travels from the first light-splitting element **213** to the scanning element **250**. With the scanning manner, the partial reflected light **215** and the first reflected light **243** are reflected by the scanning element **250** to be an inspection light and a projection light respectively. The inspection light forms an inspection frame **216**, and the projection light forms a projection frame **244**.

The photosensitive element **260** can be disposed where the inspection frame **216** is, thereby receiving the inspection light traveling from the scanning element **250**, to output the sensing signal. The optical scanning projection module **200** controls the operation of the scanning light component and of the scanning element **250** according to the sensing signal. The control method used by the optical scanning projection module **200** refers to the description in FIG. 2A and FIG. 2B.

In this embodiment, the direction which the first sub light source **210** emits the sub light beam **211** is equal to and parallel to the direction which the main light beam **240** travels to the main light reflective element **242**.

FIG. 4 illustrates a structural diagram of the optical scanning projection module according to one embodiment of the disclosure. The optical scanning projection module **300** includes a scanning light component, a main light reflective element **342**, a scanning element **350** and a photosensitive element **360**. The scanning light component includes a first sub light source **310**, a second sub light source **320**, a third sub light source **330**, a first light-splitting element **312**, a second light-splitting element **322** and a third light-splitting element **332**. The first sub light source **310** corresponds to the first light-splitting element **312**. The second sub light source **320** corresponds to the second light-splitting element **322**. The third sub light source **330** corresponds to the third light-splitting element **332**.

The sub light beam **311** emitted by the first sub light source **310**, the sub light beam **321** emitted by the second sub light source **320**, and the sub light beam **331** emitted by the third sub light source **330** are converged through the first light-splitting element **312**, the second light-splitting element **322** and the third light-splitting element **332**, to form the main light beam **340**. The sub light beams **311**, **321** and **331** can be any combination of blue light, green light and red light.

The first light-splitting element **312** has a reflective surface **3121** and a transmissive surface **3122**. The reflective surface **3121** allows a light beam having a specific wavelength, to pass through partially and also reflects the light beam partially. The transmissive surface **3122** allows light beams to pass through. In this embodiment, the reflectance of the first light-splitting element **312**, which corresponds to the wavelength of the sub light beam **311**, is smaller than the transmittance of the first light-splitting element **312**. The percentage

of the partial transmissive light can be designed according to the required intensity of the inspection light.

When the sub light beam **311** travels to the first light-splitting element **312**, five percent of the sub light beam **311** is reflected by the first light-splitting element **312** to be a partial reflected light **315**, and ninety-five percent of the sub light beam **311** passes through the first light-splitting element **312** to be a partial transmissive light **313**. The partial transmissive light **313**, in order, passes through the second light-splitting element **322** and is reflected by the third light-splitting element **332**, thereby being converged to form the main light beam **340**. The sub light beam **321** is reflected by, in order, the second light-splitting element **322** and the third light-splitting element **332**, thereby being converged to form the main light beam **340**. The sub light beam **331** passes through the third light-splitting element **332** to be converged to form the main light beam **340**.

Subsequently, the main light beam **340** is reflected by the main light reflective element **342** to be a first reflected light **343**, and then travels to the scanning element **350**. The partial reflected light **315** directly travels from the first light-splitting element **312** to the scanning element **350**. With the scanning manner, the partial reflected light **315** is reflected by the scanning element **350** to form an inspection frame **316** on the photosensitive element **360**, and the main light beam **340** is reflected by the scanning element **350** to form a projection frame **344** on a screen. The direction which the first sub light source **310** emits the sub light beam **311** is vertical to the direction which the main light beam **340** travels to the main light reflective element **342**.

The photosensitive element **360** can be disposed where the inspection frame **316** is, thereby receiving the inspection light from the scanning element **350** to output the sensing signal. The optical scanning projection module **300** controls the operation of the scanning light component and of the scanning element **350** according to the sensing signal. The control method used by the optical scanning projection module **300** refers to the description in FIG. 2A and FIG. 2B.

FIG. 5 illustrates a structural diagram of the optical scanning projection module according to one embodiment of the disclosure. As comparing with FIG. 3, the scanning light component in the optical scanning projection module **400** includes a first sub light source **410**, a second sub light source **420**, a third sub light source **430**, a first light-splitting element **413**, a second light-splitting element **422**, a third light-splitting element **423**, a first sub light reflective element **412** and a second reflective element **432**. The first sub light source **410** corresponds to the first sub light reflective element **412**. The second sub light source **420** corresponds to the second light-splitting element **422**. The third sub light source **430** corresponds to the second sub light reflective element **432**.

The sub light beam **411** emitted by the first sub light source **410**, the sub light beam **421** emitted by the second sub light source **420**, and the sub light beam **431** emitted by the third sub light source **430** are converged through the first light-splitting element **413**, the second light-splitting element **422**, the third light-splitting element **423**, the first sub light reflective element **412** and the second sub light reflective element **432**, to form the main light beam **440**. The sub light beams **411**, **421** and **431** can be any combination of blue light, green light and red light.

The first light-splitting element **413** has a reflective surface **4131** and a transmissive surface **4132**. The reflective surface **4131** allows a light beam having a specific wavelength, to pass through partially and also reflects the light beam partially. The transmissive surface **4132** allows any light beam to pass through. The reflectance of the first light-splitting ele-

ment 413, which corresponds to the wavelength of the sub light beam 411, is smaller than the transmittance of the first light-splitting element 413. The reflectance can be designed according to the required intensity of the inspection light.

When the sub light beam 411 is reflected by the first sub light reflective element 412 to the first light-splitting element 413, five percent of the sub light beam 411 is reflected by the first light-splitting element 413 to form a partial reflected light 415, and ninety-five percent of the sub light beam 411 passes through the first light-splitting element 413 to form a partial transmissive light 414. The partial transmissive light 414, in order, is reflected by the second light-splitting element 422 and by the third light-splitting element 423, thereby being converged to form the main light beam 440. The sub light beam 421 passes through the second light-splitting element 422, and then is reflected by the third light-splitting element 423, thereby being converged to form the main light beam 440. The sub light beam 431, in order, is reflected by the second sub light reflective element 432, and passes through the third light-splitting element 423, thereby being converged to form the main light beam 440.

Subsequently, the main light beam 440 is reflected by the main light reflective element 442 to be a first reflected light 443, and then travels to the scanning element 450. The partial reflected light 415 directly travels from the first light-splitting element 413 to the scanning element 450. With the scanning manner, the partial reflected light 415 is reflected by the scanning element 450 to form an inspection frame 416, and the first reflected light 443 is reflected by the scanning element 450 to form a projection frame 444. The direction which the first sub light source 410 emits the sub light beam 411 is vertical with the direction which the main light beam 440 travels to the main light reflective element 442. The sub light beam 411 travels across the path of the projection light and of the inspection light when the sub light beam 411 travels from the first sub light reflective element 412 to the first light-splitting element 413.

The photosensitive element 460 can be disposed where the inspection frame 416 is, so as to receive the inspection light from the scanning element 450 and then output the sensing signal. The optical scanning projection module 400 controls the operations of the scanning light component and the scanning element 450 according to the sensing signal. The control method used by the optical scanning projection module 400 refers to the description in FIG. 2A and FIG. 2B.

FIG. 6 illustrates a structural diagram of the optical scanning projection module according to one embodiment of the disclosure. As compared with FIG. 5, in the optical scanning projection module 500, the first sub light source 510 corresponds to the first sub light reflective element 512, that the second sub light source 520 corresponds to the second light-splitting element 522, and that the third sub light source 530 corresponds to the second sub light reflective element 532. The sub light beam 511 of the first sub light source 510, the sub light beam 521 of the second sub light source 520, and the sub light beam 531 of the third sub light source 530 are converged through the first sub light reflective element 512, the second sub light reflective element 532, the first light-splitting element 513, the second light-splitting element 522 and the third light-splitting element 541, to form the main light beam 540.

The direction which the first sub light source 510 emits the sub light source 511 is parallel with and opposite to the direction which the main light beam 540 travels to the main light reflective element 542. The sub light beams 511, 521 and 531 can be any combination of blue light, green light and red light.

The first light-splitting element 513 has a reflective surface 5131 and a transmissive surface 5132. The reflective surface 5131 allows a light beam having a specific wavelength to pass through partially, and also reflects the light beam partially. The transmissive surface 5132 allows any light beam to pass through. The reflectance of the first light-splitting element 513, which corresponds to the wavelength of the sub light beam 511, is smaller than the transmittance of the first light-splitting element 513. The reflectance can be designed according to the required intensity of the inspection light.

When the sub light beam 511 is reflected by the first sub light reflective element 512 to the first light-splitting element 513, five percent of the sub light beam 511 is reflected by the first light-splitting element 513 to form a partial reflected light 515. Simultaneously, ninety-five percent of the sub light beam 511 passes through the first light-splitting element 513 to form a partial transmissive light 514. The partial transmissive light 514 is reflected by the third light-splitting element 541 so as to be converged to form the main light beam 540. The sub light beam 521, in order, is reflected by the second light-splitting element 522 and passes through the third light-splitting element 541, thereby being converged to form the main light beam 540. The sub light beam 531 in order, is reflected by the second sub light reflective element 532 and passes through the second light-splitting element 522 and the third light-splitting element 541, thereby being converged to form the main light beam 540.

Subsequently, the main light beam 540 is reflected by the main light reflective element 542 to be the first reflected light 543, and then is projected on the scanning element 550. The partial reflected light 515 directly travels from the first light-splitting element 513 to the scanning element 550. With the scanning manner, the partial reflected light 515 and the first reflected light 543 are reflected by the scanning element 550 to respectively form an inspection frame 516 and a projection frame 544.

The photosensitive element 560 can be disposed where the inspection frame 516 is, thereby receiving the inspection light from the scanning element 550, to output the sensing signal. The optical scanning projection module 500 controls the operations of the scanning light component and the scanning element 550 according to the sensing signal. The control method used by the optical scanning projection module 500 refers to the corresponding description in FIGS. 2A and 2B.

FIG. 7 illustrates a structural diagram of the optical scanning projection module according to one embodiment of the disclosure. The difference between FIG. 1 and FIG. 7 is that it is not necessary for the optical scanning projection module 600 to use any extra reflective element when the main light beam 640 is directly projected by the second light-splitting element 632 to the scanning element 650 so as to form the projection frame 644. In this embodiment, the operation among the first sub light source 610, the second sub light source 620, the third sub light source 630, the sub light reflective element 612, the first light-splitting element 622, the inspection light reflective element 624, the second light-splitting element 632, the scanning element 650 and the photosensitive element 660, the forming of the inspection frame 626, and the control method used by the optical scanning projection module 600 refer to the description in FIG. 1.

In the disclosure, the reflectance or transmittance of the light-splitting element having a reflective surface and a transmissive surface can be designed according to the application request, and should not be limited by the foregoing embodiments. Moreover, the ratio of the reflectance and the transmittance can be designed according to the required intensity of the inspection light. If the partial reflected light serves as

11

the inspection light, the transmittance of the light-splitting element is greater than the reflectance of the light-splitting element. If the partial transmissive light serves as the inspection light, the reflectance of the light-splitting element is greater than the transmittance of the light-splitting element.

In the disclosure, the optical scanning projection module can further include a housing, namely the housings **190**, **290**, **390**, **490**, **590** and **690**. The housing includes a light exit hole, namely the light exit hole **191**, **291**, **391**, **491**, **591** or **691**, and an inspection area, namely the inspection area **192**, **292**, **392**, **492**, **592** or **692**. The position of the inspection area is inside the housing, is a suitable distance away from the light exit hole, and corresponds to the position of the photosensitive element. The distance between the inspection area and the light exit hole can be designed according to the application request. Moreover, the inspection light is blocked by the housing so that the inspection light can not be projected out of the light exit hole. The projection light passes through the light exit hole and is projected to a screen outside the optical scanning projection module to form the projection frame. The detail of the projection frame is described as follows.

In some embodiments as shown in FIG. 8, when the projection light from the scanning element forms an image frame **743** having a resolution of, for example, 1280*740 dpi, the image frame **743** has a first frame zone **S1**, a blank zone **S2** and a second frame zone **S3** in accordance with the operation of the scanning element.

The image having the spectrum of the main light beam is displayed in the first frame zone **S1** of the image frame **743**, and is projected out of the light exit hole to be projected on a screen to form the projection frame. The first frame zone **S1** has a resolution of, for example, 1280*720 dpi. When the scanning element is performing the scanning projection and when all the sub light sources are forced to provide light having the lowest brightness or are turned off, the above image is not displayed in the blank zone **S2** so as to avoid the diffraction. The blank zone **S2** has the resolution of, for example, 1280*10 dpi. The projection light projected in the second frame zone **S3** is blocked by the housing **C** around the light exit hole to be not projected out of the light exit hole. The second frame zone **S3** has the resolution of, for example, 1280*10 dpi.

The scanning element can rotate vertically and horizontally, so that the inspection frame includes a horizontal inspection line. The light intensity of the horizontal inspection line can be changed with time or not. Moreover, the inspection frame further includes a vertical inspection line. The light intensity of the vertical inspection line can be changed with time or not.

Referring to FIG. 9, when the projection light from the scanning element forms an image frame having a resolution of 1280*740 dpi, the inspection light from the scanning element also forms an image frame **726** (inspection frame) having a resolution of 1280*740 dpi, in the inspection area. The image frame **726** includes a first frame zone **S4**, a blank zone **S5** and a second frame zone **S6** in accordance with the operation of the scanning element.

The first frame zone **S4** displays an image which has a single color and is also the same as that in the first frame zone **S1** of FIG. 8. The first frame zone **S4** has a resolution of 1280*720 dpi. When the scanning element is performing the scanning projection and when all the sub light sources are forced to provide light having the lowest brightness or are turned off, the above image is not displayed in the blank zone **S5**. The blank zone **S5** has, for example, a resolution of 1280*10 dpi. The second frame zone **S6** displays at least one inspection line, for example, the horizontal inspection line **L1**

12

and the vertical inspection line **L2**. The second frame zone **S6** has, for example, a resolution of 1280*10 dpi.

The photosensitive element **D** is disposed, for example, where the horizontal inspection line **L1** crosses the vertical inspection line **L2**, thereby sensing the horizontal inspection line **L1** and the vertical inspection line **L2** projected therein. The inspection area is inside the housing so that the image frame **726** is not projected on the screen.

In the disclosure, the position which the partial light beam (the partial reflected light or the partial transmissive light) serving as the inspection light is projected on the scanning element **750**, can be designed according to the application request as shown in FIG. 10. For example, the light spot **10** which is formed by the partial light beam projected on the scanning element **750** deviates the core of the mirror **751**, namely located between the mirror **751** and the outer ring **752**. The light spot **10** covers the mirror **751** partially and covers the outer ring **752** partially. The partial light beam projected on the outer ring **752** forms the vertical inspection line **L2** in the second frame zone **S6** in accordance with the vertical scanning of the scanning element **750**. The partial light beam projected on the mirror **751** forms the horizontal inspection line **L1** in the second frame zone **S6** in accordance with the horizontal scanning of the scanning element **750**. When the scanning element **750** operates normally, the main light beam (**140** to **640**) is projected on the mirror **751**.

The scanning element is, for example, a galvanometer scanner or a polygon mirror rotated by a motor. The photosensitive element is, for example, a photodetector (PD). The variation of the rotation amplitude of the scanning element associates with a driving power used to drive the scanning element. When the scanning element operates normally, the rotation amplitude of the scanning element is maintained in a preset range. The preset range can be, for example, ± 90 degree.

In the disclosure, the first sub light source, the second sub light source and the third sub light source can be, for example, semiconductor lasers. In other word, the first sub light source, the second sub light source and the third sub light source can be solid state lasers. Moreover, the sub light beams of the first sub light source, the second light source and the third light source can respectively have a wavelength or a color, and be arranged according to the application request.

In this disclosure, two of the first sub light source, the second sub light source and the third sub light source can be packaged in a package element, and the scanning light component includes a prism as the light-splitting element.

For example, two dies emitting blue light and green light respectively are packaged in a package element. When the blue light and green light emitted by the package element pass through the light-splitting element, five percent of the blue light is reflected, and the green light and ninety-five percent of the blue light pass through the light-splitting element. Simultaneously, the light-splitting element also reflects red light. The reflected five percent of the blue light serves as the inspection light. The green light, ninety-five percent of the blue light, and the reflected red light are converged to form the main light beam having red light, green light and blue light. The percentage of the partial blue light serving as the inspection light should not limit the scope of the disclosure.

Through the light-splitting element, the disclosure can form an inspection frame inside the optical scanning projection module. The sub light beam of the sub light source passes through the light-splitting element to form a partial reflected light and a partial transmissive light. The partial reflected light or the partial transmissive light travels to the scanning element to form the inspection frame.

In response to the sensing result provided by the photosensitive element disposed at which the inspection frame is at, the disclosure can control the operation of the scanning light component in real time. Thus, the projected image may not become a single light spot which hurts viewer's eyes, when the scanning element is broken down.

In accordance with the characteristic, which the light intensity of the inspection line is not changed with time, and with the disposing of the photosensitive element, the disclosure may accurately output the corresponding sensing signal through the photosensitive element.

Through controlling the position on the scanning element, where the partial reflected light or the partial transmissive light is projected, the disclosure provides an inspection frame includes at least one of the horizontal inspection line and the vertical inspection line. Through the horizontal inspection line and/or the vertical inspection line, the disclosure can inspect the projection stats in the horizontal direction and/or in the vertical direction.

Through the time differences among the previous synchronous signal, the reference signal and the sensing signal, the disclosure updates the output time of the current synchronous signal, so as to compensate the blurred projection frame caused by the variation of the rotation amplitude of the scanning element.

Accordingly, the optical scanning projection module of the disclosure may detect and correct the distortion and have high security in usage.

The disclosure may be embodied in other specific forms without departing from its spirit or essential characteristics. The described embodiments are to be considered in all respects only as illustrative and not restrictive. The scope of the invention is, therefore, indicated by the appended claims rather than by the foregoing description. All changes which come within the meaning and range of equivalency of the claims are to be embraced within their scope.

What is claimed is:

1. An optical scanning projection module, comprising:
 - a scanning light component, comprising a plurality of sub light sources and at least one light-splitting element, wherein sub light beams of the sub light sources are converged to form a main light beam, and one of the sub light beams travels to the at least one light-splitting element to form a partial transmissive light and a partial reflected light;
 - a main light reflective element, for reflecting the main light beam;
 - a scanning element, wherein the main light beam, which travels from the main light reflective element, is reflected by the scanning element with a scanning manner to be a projection light, and one of the partial transmissive light and the partial reflected light is reflected by the scanning element with the scanning manner to be an inspection light; and
 - a photosensitive element, for receiving the inspection light to output a sensing signal;
 wherein the optical scanning projection module controls the scanning light component in accordance with the sensing signal.
2. The optical scanning projection module according to claim 1, wherein the optical scanning projection module further comprises an inspection light reflective element, the sub light sources comprises a first sub light source, a second sub light source and a third sub light source, the scanning light component further comprises a sub light reflective element corresponding to the first sub light source, the at least one light-splitting element comprises a first light-splitting ele-

ment corresponding to the second sub light source, and a second light-splitting element corresponding to the third sub light source, the sub light beam of one of the first sub light source and the second sub light source travels to the first light-splitting element to form the partial transmissive light and the partial reflected light, the inspection light reflective element reflects one of the partial transmissive light and the partial reflected light to the scanning element, and the sub light beams of the first sub light source, the second sub light source and the third sub light source are converged through the first light-splitting element, the second light-splitting element and the sub light reflective element, to form the main light beam.

3. The optical scanning projection module according to claim 2, wherein the sub light beam of the first sub light source is reflected by the sub light reflective element to the first light-splitting element, the sub light beam of the second sub light source or the sub light beam of the first sub light source, which is from the sub light reflective element, is reflected by the first light-splitting element to the second light-splitting element, and then is reflected by the second light-splitting element to be converged to form the main light beam, and the sub light beam of the third sub light source passes through the second light-splitting element to be converged to form the main light beam.

4. The optical scanning projection module according to claim 3, wherein the reflectance of the first light-splitting element, which corresponds to the sub light beam of the second sub light source, is greater than the transmittance of the first light-splitting element.

5. The optical scanning projection module according to claim 3, wherein the reflectance of the first light-splitting element, which corresponds to the sub light beam of the first sub light source, is smaller than the transmittance of the first light-splitting element.

6. The optical scanning projection module according to claim 1, wherein the sub light sources comprise a first sub light source, a second sub light source and a third sub light source;

the at least one light-splitting element comprises:

a first light-splitting element, corresponding to the first sub light source;

a second light-splitting element, corresponding to the second sub light source; and

a third light-splitting element;

the scanning light component further comprises:

a first sub light reflective element, corresponding to the first sub light source, wherein the sub light beam of the first sub light source travels to the first sub light reflective element and the first light-splitting element to form the partial transmissive light and the partial reflected light; and

a second sub light reflective element, corresponding to the third sub light source;

wherein the sub light beam of the second sub light source, the sub light beam of the third sub light source, and the partial transmissive light from the first light-splitting element, are converged through the second sub light reflective element, the second light-splitting element and the third light-splitting element, to form the main light beam.

7. The optical scanning projection module according to claim 6, wherein the sub light beam of the first sub light source, in order, is reflected by the first sub light reflective element, passes through the first light-splitting element, and is reflected by the third light-splitting element, so as to be covered to form the main light beam, the sub light beam of

15

the second sub light source, in order, is reflected by the second light-splitting element, and passes through the third light-splitting element, so as to be converged to form the main light beam, and the sub light beam of the third sub light source, in order, is reflected by the second sub light reflective element, passes through the second light-splitting element, and passes through the third light-splitting element, so as to be converged to form the main light beam.

8. The optical scanning projection module according to claim 7, wherein a direction which the first sub light source emits the sub light beam of the first sub light source is equal to a direction which the main light beam travels to the main light reflective element.

9. The optical scanning projection module according to claim 7, wherein a direction which the first sub light source emits the sub light beam of the first sub light source is opposite to a direction which the main light beam travels to the main light reflective element.

10. The optical scanning projection module according to claim 6, wherein the partial transmissive light, in order, is reflected by the second light-splitting element and by the third light-splitting element to be converged to form the main light beam, the sub light beam of the second sub light source, in order, passes through the second light-splitting element and is reflected by the third light-splitting element, so as to be converged to form the main light beam, and the sub light beam of the third sub light source, in order, is reflected by the second sub light reflective element and passes through the third light-splitting element, so as to be converged to form the main light beam.

11. The optical scanning projection module according to claim 10, wherein the sub light beam of the first sub light source travels across the projection light and the inspection light to travel to the first light-splitting element.

12. The optical scanning projection module according to claim 6, wherein the reflectance of the first light-splitting element, which corresponds to the sub light beam of the first sub light source, is smaller than the transmittance of the first light-splitting element.

13. The optical scanning projection module according to claim 1, wherein the sub light sources comprise a first sub light source, a second sub light source and a third sub light source, the at least one light-splitting element comprises:

- a first light-splitting element, corresponding to the first sub light source, wherein the sub light beam of the first sub light source travels to the first light-splitting element to form the partial transmissive light and the partial reflected light;
- a second light-splitting element, corresponding to the second sub light source; and
- a third light-splitting element, corresponding to the third sub light source;

wherein the partial transmissive light, the sub light beams of the second sub light source and the third sub light source are converged through the second light-splitting element and the third light-splitting element, to form the main light beam.

14. The optical scanning projection module according to claim 13, wherein the reflectance of the first light-splitting element, which corresponds to the sub light beam of the first sub light source, is smaller than the transmittance of the first light-splitting element.

15. The optical scanning projection module according to claim 13, wherein the partial transmissive light, in order, passes through the second light-splitting element and is reflected by the third light-splitting element, so as to be converged to form the main light beam, the sub light beam of the

16

second sub light source, in order, is reflected by the second light-splitting element and by the third light-splitting element to be converged to form the main light beam, and the sub light beam of the third sub light source passes through the third light-splitting element to be converged to form the main light beam.

16. The optical scanning projection module according to claim 1, wherein the inspection light forms an inspection frame, the inspection frame comprises a horizontal inspection line, and the position of the photosensitive element corresponds to the horizontal inspection line.

17. The optical scanning projection module according to claim 16, wherein the inspection frame further comprises a vertical inspection line, the vertical inspection line crosses the horizontal inspection line where the photosensitive element is.

18. The optical scanning projection module according to claim 1, further comprising a housing, the inspection light forms an inspection frame, the inspection frame is blocked by the housing, and the inspection frame comprises:

- a first frame zone, for displaying an image data provided by one of the partial transmissive light and the partial reflected light reflected by the scanning element;
- a second frame zone, for displaying at least one inspection line; and
- a blank zone between the first frame zone and the second frame zone.

19. The optical scanning projection module according to claim 1, further comprising a housing, the projection light forms an image frame, the image frame formed by the projection light comprises:

- a first frame zone, for displaying an image data provided by the main light beam;
- a second frame zone, blocked by the housing, for displaying a part of the projection light; and
- a blank zone between the first frame zone and the second frame zone.

20. The optical scanning projection module according to claim 1, wherein the scanning element comprises a mirror and an outer ring, the outer ring is around the mirror, one of the partial reflected light and the partial transmissive light is projected on the scanning element and forms a light spot, the light spot covers the mirror partially and also covers the outer ring partially.

21. An optical scanning projection module, comprising:
a scanning element, wherein a main light beam is reflected by the scanning element with a scanning manner to be a projection light, and one of a partial transmissive light and a partial reflected light is reflected by the scanning element with the scanning manner to be an inspection light;

a scanning light component, comprising a plurality of sub light sources and at least one light-splitting element, wherein sub light beams of the sub light sources are converged to form the main light beam, one of the sub light beams travels to the light-splitting element to form the partial transmissive light and the partial reflected light;

an inspection light reflective element, for reflecting the one of the partial transmissive light and the partial reflected light which are from the light-splitting element, to the scanning element; and

a photosensitive element, for receiving the inspection light and outputting a sensing signal, wherein the optical scanning projection module controls the scanning light component according to the sensing signal.

17

22. The optical scanning projection module according to claim 21, wherein the sub light sources comprise a first sub light source, a second sub light source and a third sub light source, the scanning light component further comprises a sub light reflective element, corresponding to the first sub light source, and the at least one light-splitting element comprises:

a first light-splitting element, corresponding to the second sub light source, wherein the sub light beam of one of the first sub light source and the second sub light source travels to the first light-splitting element to form the partial transmissive light and the partial reflected light; and

a second light-splitting element, corresponding to the third sub light source;

wherein the sub light beams of the first sub light source, the second sub light source and the third sub light source are converged through the first light-splitting element, the second light-splitting element and the sub light reflective element, to form the main light beam.

23. The optical scanning projection module according to claim 22, wherein the sub light beam of the first sub light source is reflected by the sub light reflective element to the first light-splitting element, the sub light beam of the second sub light source or the sub light beam of the first sub light source, which is from the sub light reflective element, travels to the second light-splitting element through the first light-splitting element, and then is reflected by the second light-splitting element so as to be converged to form the main light beam, and the sub light beam of the third sub light source passes through the second light-splitting element to be converged to form the main light beam.

24. The optical scanning projection module according to claim 22, wherein the reflectance of the first light-splitting element, which corresponds to the sub light beam of the second sub light source, is greater than the transmittance of the first light-splitting element.

25. The optical scanning projection module according to claim 22, wherein the reflectance of the first light-splitting element, which corresponds to the sub light beam of the first sub light source, is smaller than the transmittance of the first light-splitting element.

18

26. The optical scanning projection module according to claim 21, wherein the inspection light forms an inspection frame, the inspection frame comprises a horizontal inspection line, and the position of the photosensitive element corresponds to the position the horizontal inspection line.

27. The optical scanning projection module according to claim 26, wherein the inspection frame further comprises a vertical inspection line, the vertical inspection line crosses the horizontal inspection line where the photosensitive element is.

28. The optical scanning projection module according to claim 21, further comprising a housing, the inspection light forms an inspection frame, the inspection frame is blocked by the housing, and the inspection frame comprises:

a first frame zone, for displaying an image data provided by one of the partial transmissive light and the partial reflected light which are from the scanning element;

a second frame zone, for displaying at least one inspection line therein; and

a blank zone between the first frame zone and the second frame zone.

29. The optical scanning projection module according to claim 21, further comprising a housing, the projection light forms an image frame, the image frame of the projection light comprises:

a first frame zone, for displaying an image data provided by the main light beam;

a second frame zone, blocked by the housing, for allowing a part of the projection light to be projected therein; and

a blank zone between the first frame zone and the second frame zone.

30. The optical scanning projection module according to claim 21, wherein the scanning element comprises a mirror and a outer ring, the outer ring is around the mirror, one of the partial reflected light and the partial transmissive light is projected on the scanning element to form a light spot, the light spot covers the mirror partially and also covers the outer ring partially.

* * * * *